

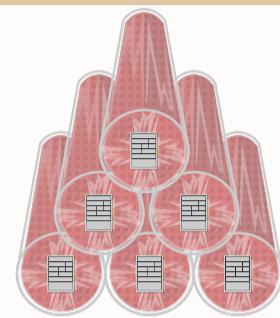
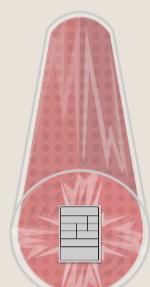
VELVET INSPECTION & QUALITY STANDARD

APPLICABLE
MODEL

HOME FURNISHING, OFFICE & CONTRACT, TRANSPORTATION INTERIOR

A. PACKING STANDARD

1. ROLL



AFTER ROLLING FINAL INSPECTION AND
COVERED WITH BUBBLE PLASTIC

WRAPPED WITH PLASTIC
SHEET AND PUT LABEL

READY TO DELIVER TO
WAREHOUSE

PAPER TUBE

DIAMETER INSIDE

75 - 76MM

OUTER WRAPPING

BUBBLE PLASTIC + NYLON / PLASTIC PACKING

ROLLING

START
FINISH

INSIDE TUBE'S FLAP
BUBBLE PLASTIC

DESCRIPTION

PAPER ROLL SIZE

LENGTH : 145CM, INNER TUBE : 7.6CM, OUTER
TUBE : 8.6CM FOR DIAMETER

1 ROLL

BUBBLE PLASTIC

1 - 2 LAYERS AS NEEDED

1 ROLL

PLASTIC

1 LAYER

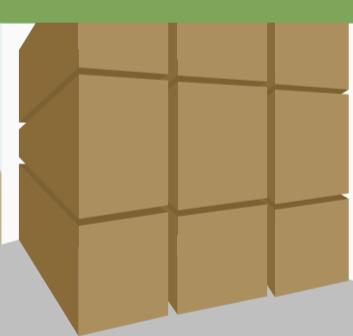
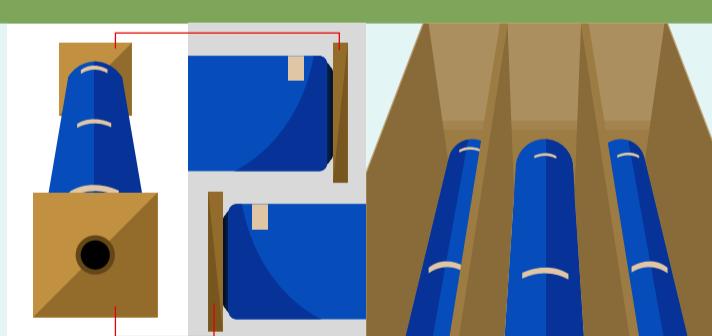
1 ROLL

QUANTITY

40M + 10
40M - 10

1 ROLL

2. SUSPENDED BOX



AFTER ROLLING FINAL
INSPECTION

2 SIDES HOLD BY THE
HOLDER

WRAPPED WITH PLASTIC
AND PUT INSIDE CARTON
BOX WITH SUSPENDED BOX

READY TO DELIVER

DESCRIPTION

PAPER ROLL SIZE

LENGTH : 155CM, INNER TUBE : 7.6CM, OUTER
TUBE : 8.6CM FOR DIAMETER

1 ROLL

CARTON BOX

155CM X 35CM X 35CM

1 ROLL

SUSPENDED BOX

35CM X 35CM X 2.5CM

1 ROLL

QUANTITY

35M + 5
35M - 5

1 ROLL

UNDER 30M / ROLL IS ACCEPTABLE BUT SHOULD BE LIMITED ROLL NUMBER

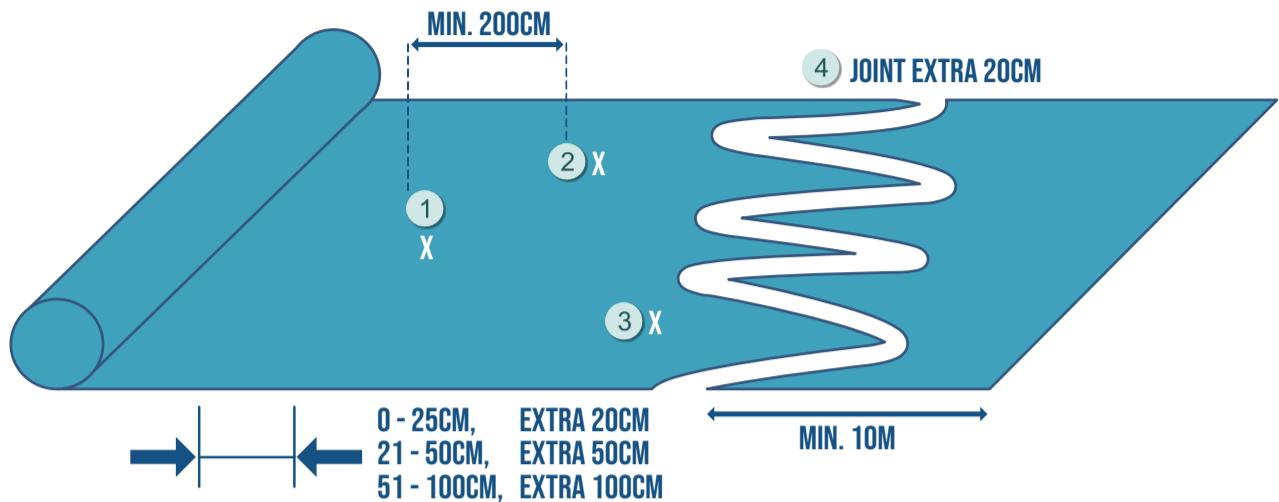
VELVET INSPECTION & QUALITY STANDARD

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B. QUALITY STANDARD

B1



DEFECT ALLOWANCE

1. 0 - 20CM	20CM
2. 21 - 50CM	50CM
3. 51 - 100CM	100CM

NOTES

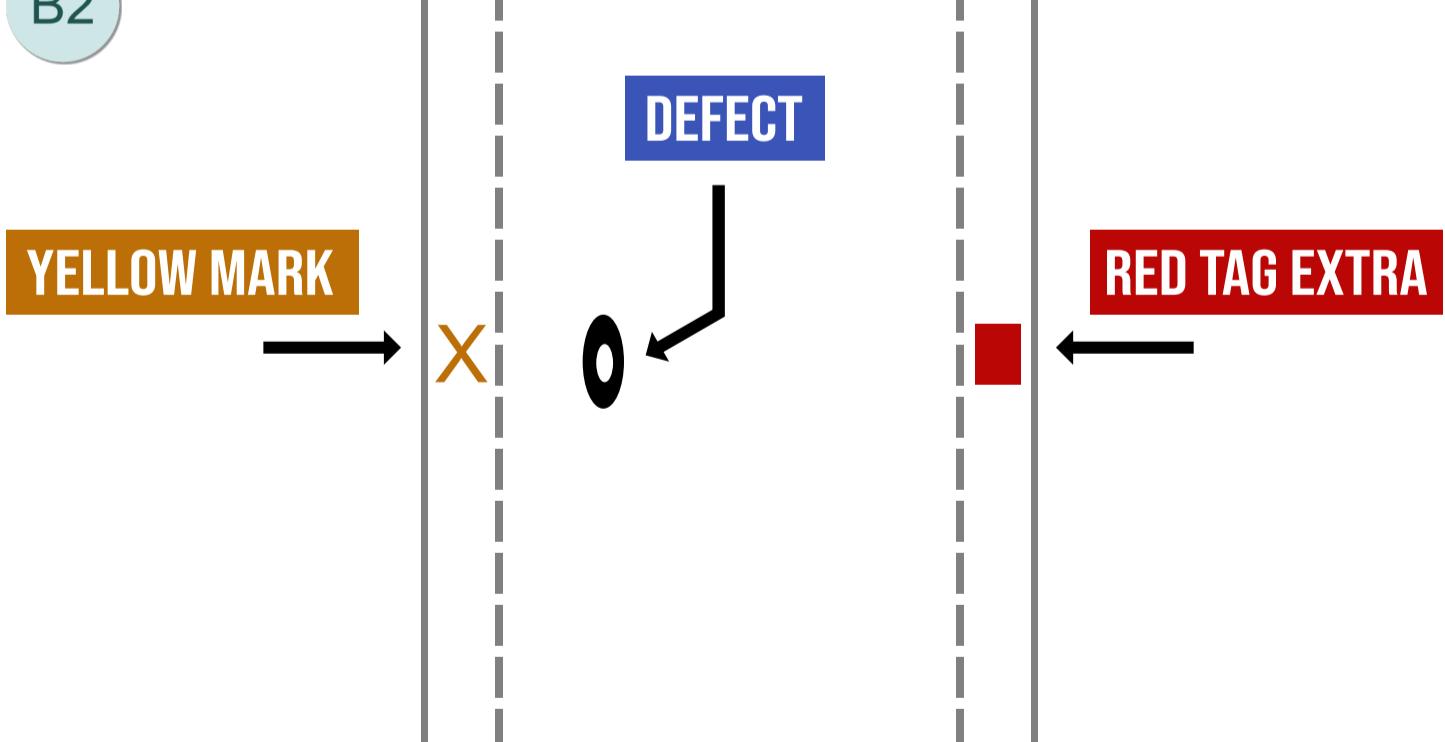
1. MAX. REJECT 4 UNIT/ROLLS

2. MAX REJECT LENGTH 100CM/UNIT

NOTE : IN 100CM CAN BE MORE THAN 1 POINT DEFECT, BUT WE COUNT 1 UNIT DEFECT

3. 51 - 100CM

B2



DEFECT MARK

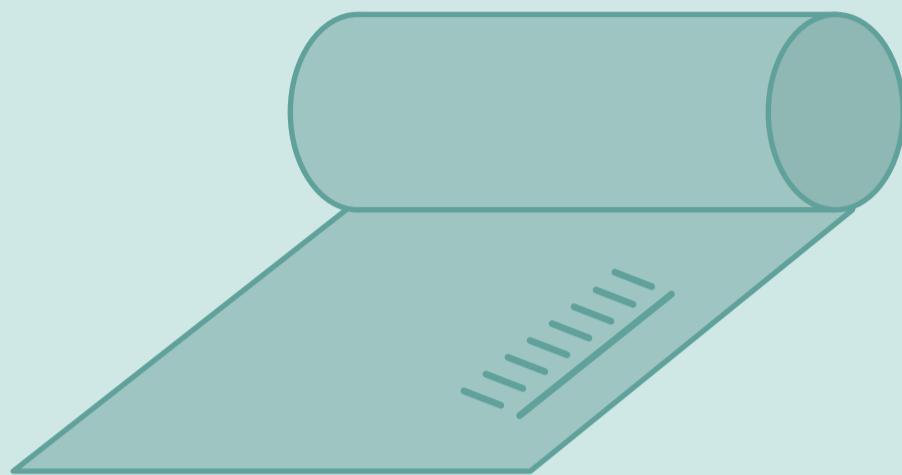
USE YELLOW MARK ON LEFTSIDE OF FABRIC, AND RED STICKER ON
RIGHT SIDE OF FABRIC

VELVET INSPECTION & QUALITY STANDARD

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C. INSPECTION STANDARD



ROLLING THE FABRIC FOLLOW THE PILE DIRECTION

REJECT STANDARD

- 1. 0 - 20CM → EXTRA 20CM
- 2. 21 - 50CM → EXTRA 50CM
- 3. 51 - 100CM → EXTRA 100CM
- 4. JOINT FABRIC → EXTRA 20CM
- 5. MAXIMUM REJECT 4 UNITS/ROLL
- 6. MAXIMUM REJECT LENGTH 100CM/UNIT
- 7. MINIMUM DISTANCE BETWEEN REJECT 200CM
- 8. MAXIMUM 1 JOINT/ROLL
- 9. MINIMUM LENGTH OF JOINT FABRIC 10M

VISUAL INSPECTION

INSPECTION ITEM	UNIT	RANK	SAMPLING	INSPECTION METHOD	SPECIFICATION	
1	ROLL WIDTH	CM	IMPORTANT	EACH ROLL	SCALE	+ - 4 0
2	GROSS LENGTH	M	IMPORTANT	EACH ROLL	SCALE	+ - 5 5
						MINIMUM ROLL LENGTH IS 30 METERS. MAXIMUM 1 JOINT PER ROLL
3	PATTERN	-	IMPORTANT	EACH ROLL	VISUAL	MASTER AND LIMIT SAMPLE
4	REJECT	-	IMPORTANT	EACH ROLL	VISUAL	INVISIBLE OR ACCORDING TO REJECT STANDARD IS VISIBLE
5	COLOR & SURFACE TOUCH	-	IMPORTANT	EACH ROLL	VISUAL	MASTER

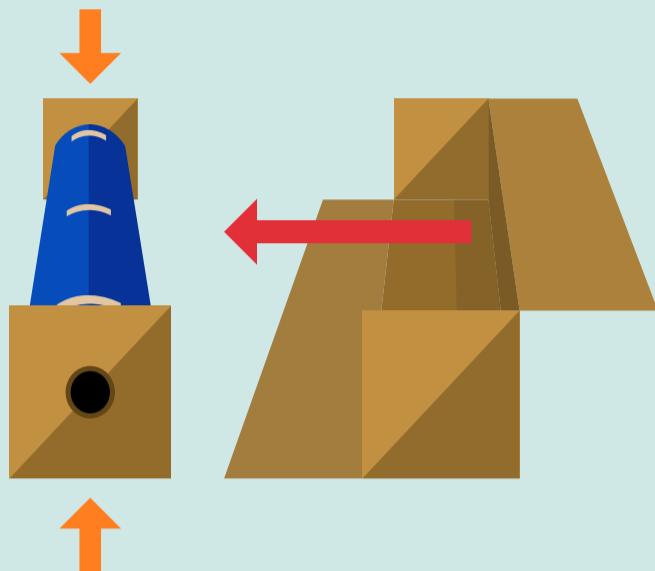
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D. WAY HOW TO UNBOXING AND UNROLLING THE FABRIC (RECOMMENDED)

1ST STEP

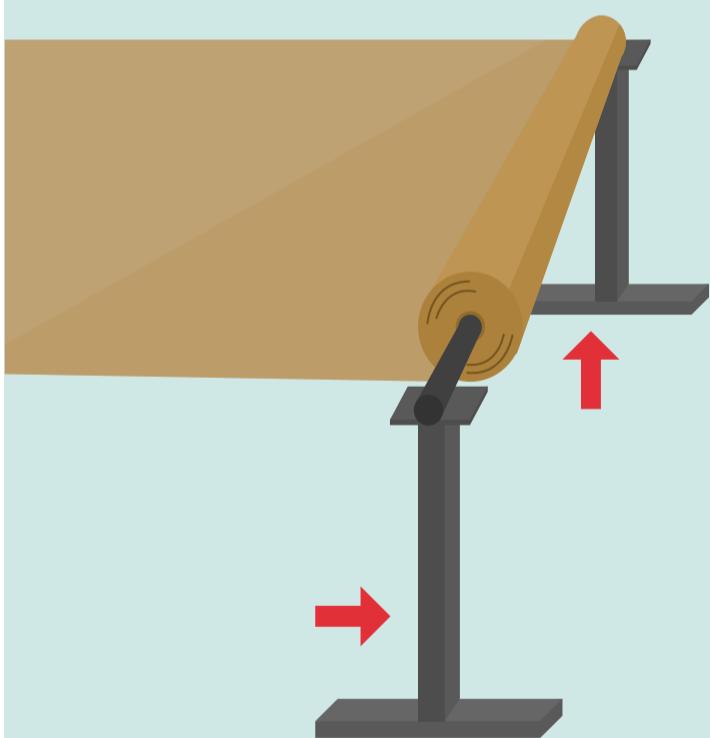


WHEN WE TAKE OUT THE ROLL FROM THE BOX, PLEASE MAKE SURE THE HOLDER STILL ATTACH TO THAT ROLL ON EACH SIDE.

2ND STEP



RECOMMENDED



NOT RECOMMENDED



PLEASE PUT THE FABRIC ON THE ROLL HOLDER LIKE THE ATTACHED PICTURE. AVOIDS DIRECT CONTACT WITH THE FLOOR/ RACK, BECAUSE WHEN THE FABRIC GET ROLLED, THERE WILL BE FRICTION DUE TO WEIGHT OF THE FABRIC IT SELF.

VELVET INSPECTION & QUALITY STANDARD

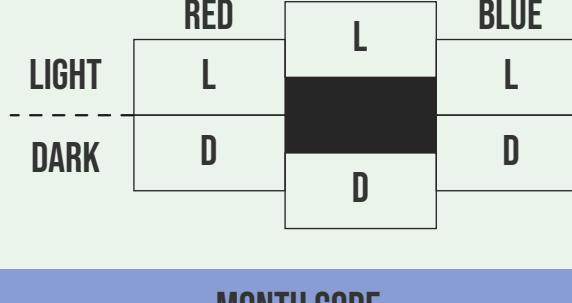
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E. INSPECTION CODE MANUAL

ATEJA INSPECTION CODE/LABEL



① DESIGN	: NAME OF DESIGN	TABLE 1												
② COLOR	: ATEJA COLOR CODE													
③ WIDTH	: WIDTH STANDARD													
④ LOT NO.	: YL = COLOR LOT NUMBER FOLLOW TO LIMIT SAMPLE													
SEE TABLE 1		 <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td rowspan="2" style="text-align: center;">LIGHT</td> <td style="text-align: center;">RED</td> <td style="text-align: center;">YELLOW</td> <td style="text-align: center;">BLUE</td> </tr> <tr> <td style="text-align: center;">L</td> <td style="text-align: center;">L</td> <td style="text-align: center;">L</td> </tr> <tr> <td rowspan="2" style="text-align: center;">DARK</td> <td style="text-align: center;">D</td> <td style="text-align: center;">D</td> <td style="text-align: center;">D</td> </tr> </table>		LIGHT	RED	YELLOW	BLUE	L	L	L	DARK	D	D	D
LIGHT	RED	YELLOW	BLUE											
	L	L	L											
DARK	D	D	D											
	⑤ INSPECTION	: FABRIC AND MARKETING DIV. CODE A → FABRIC GRADE A	MONTH CODE											
⑥ PIECE NO.	: PIECE CODE DATE MC CODE ROLL NO. 20N5-A15-26D-O YEAR * MONTH CODE INSPECTOR CODE	MONTH	CODE											
FOR EXAMPLE: 2020, AUGUST 5 - INSPECTION ROLL NO. 26 - MC. CODE : A15 - INSPECTOR CODE : D-O. D-O = ODD SIDE ON VELVET FABRIC.		JANUARY	P											
⑦ ORDER NO.	: SALES ORDER NUMBER	FEBRUARY	R											
⑧ GROSS LENGTH	: TOTAL LENGTH OF FABRIC IN THIS ROLL	MARCH	A											
⑨ NET LENGTH	: GROSS LENGTH MINUS ALLOWANCE DEFECT	APRIL	C											
⑩ BARCODE NO.	: FOR BARCODE NUMBERING	MAY	E											
		JUNE	S											
		JULY	I											
		AUGUST	N											
		SEPTEMBER	G											
		OCTOBER	T											
		NOVEMBER	Q											
		DESEMBER	K											

CUSTOMER MUST WRITE PIECE NO. ⑥ OR BARCODE NO. ⑩ WHEN MAKE COMPLAIN.

PLEASE USE SAME COLOR LOT NO. ④

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ISO 9001



IATF 16949



ISO 14001